



**TECHNICAL DATA SHEET**

# STABRITE® 6100

## Red-Orange Fluorescent Vinyl Film

Stabrite® 6100 is a unique long-life fluorescent vinyl film for use in exterior applications where high visibility, outstanding conspicuity and long term durability are required.

### CERTIFICATIONS

ASAE S276.7, ASAE S279.17, ISO FM65315

### PRODUCT ATTRIBUTES

- Vivid red-orange fluorescent color immediately draws the attention of the eye and mind
- Provides conspicuity in low light conditions such as twilight, dawn, inclement weather and dimly lit indoor environments
- Reflects visible light present and absorbs light from low energy wavelengths, converting it to visible wavelengths
- Emits up to 200% of the incident visible light for a given color
- Printable via solvent inkjet, solvent screen, UV flexo, UV inkjet and UV screen

### APPLICATION METHOD

Ensure all application surfaces are clean and dry prior to bonding. Wipe the surface with a dry lint free cloth to eliminate dust and debris. An alcohol dampened clean cloth will remove oils and dirt to allow better adhesive bonding to the surface. If an alcohol wipe is used, allow the alcohol to evaporate prior to bonding. Apply the film using a squeegee with hand pressure and avoid trapping air bubbles behind the film. Trapped air pockets can cause surface blemishes by not allowing full contact of the adhesive to the surface. Elevated pressures or temperatures are not required for bonding.

CONSTRUCTION	
FACE FILM	7 mil rigid vinyl film
ADHESIVE	Pressure-sensitive with permanent bond
RELEASE LINER	Bleached kraft paper with silicone release

*Product performance will vary in each application and is dependent upon composite construction. Arlon Innovations does not guarantee the replication of this data by third parties. None of the data or statements contained herein is intended to warrant the performance of this product. Data is representative and not intended as a manufacturing specification.*



<b>COLOR</b>	
<b>CONSTRUCTION RED-ORANGE</b>	<b>BEFORE EXPOSURE</b>
<b>DOMINANT WAVELENGTH</b> (nm)	602 - 610
<b>PURITY %</b>	95 minimum
<b>LUMINANCE %</b>	38 minimum
<b>PEAK REFLECTANCE</b> (observable at wavelength nearest dominant)	180 minimum

<b>REPRESENTATIVE PHYSICAL PROPERTIES</b>	
<b>PROPERTY</b>	<b>VALUE</b>
<b>OUTDOOR DURABILITY</b>	3 years, when properly applied
<b>MINIMUM SURFACE APPLICATION TEMPERATURE</b>	40°F
<b>APPLICATION SURFACE</b>	Flat, simple curves
<b>SERVICE TEMPERATURE RANGE</b>	-40°F to 176°F
<b>FILM CALIPER</b>	7 mil plus adhesive and liner
<b>CHEMICAL RESISTANCE</b>	Most mild acids, alkalis, and salt solutions
<b>PEEL ADHESION - 15 MN</b> (PSTC-1, stainless steel)	67 oz/in
<b>PEEL ADHESION - 24 HR</b> (PSTC-1, stainless steel)	75 oz/in
<b>VINYL SHRINKAGE</b> (350°F, 10 minutes)	< 40 mil
<b>SHELF LIFE</b>	2 years when stored at 72°F and 50% RH

Bond strength after 15 minutes dwell time is permanent and increases slightly after 24 hours.

Bond strength may continue to increase for up to one week after initial application.

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